



TSUBAME

TUMBLER CATALOG



受け継がれてきた職人の技で創られた逸品

Traditional techniques that have been refined over a long period
of time and have walked together through history.



Tsubame City: Evolving with Metalwork for 400 Years



Located in Niigata Prefecture, Tsubame City trace its origins to wakugi (traditional nails) of the Edo Period. Expanding from hammered copperware to files, it has become Japan's No. 1 supplier of Western-style tableware. Refined techniques now position it as one of the country's preeminent monozukuri (manufacturing) centers, especially for stainless steel processing.

Yamanaka Lacquerware: Advancing Lacquer History and Tradition Ishikawa



Yamanaka Lacquerware from Kaga City, Ishikawa Prefecture. It began approximately 400 years ago with woodturners (kijishi) making round vessels. While originally focused on hot spring souvenirs, it evolved by incorporating lacquering and maki-e (gold lacquer) techniques. Various methods like red-and-gold lacquer and decorative woodturning were perfected. Modern lacquerware production started around 1958, making it one of Ishikawa's top three major lacquerware centers. It boasts the nation's largest production of wood-turned pieces.

A Masterpiece Where Traditions Converge

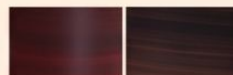
Heritage to be protected, inherited, and passed on. When the metalworking of Tsubame City, Niigata and the Yamanaka Lacquerware of Kaga City, Ishikawa unite, a masterpiece is created, blending time-honored tradition with modern sophistication.



AKATSUKI / SHIEI

曉月・紫影

(Dawn Moon & Purple Shadow)



A dynamic design that reveals the brushstrokes of the artisan. Striking a balance between power and delicacy, it possesses an elegance that captivates. The lacquer matures over time, growing richer in color and evolving into your unique, personal tumbler. Enjoying this natural aging process is part of its charm.

After coating the whole surface with Tame-nuri (special lacquer), applying the brushstroke pattern is an incredibly delicate process. The brush is moved at a consistent, gentle speed to draw diagonal patterns, requiring absolute focus until the brush is lifted. This concentration and refined technique represent true mastery. The dynamic motion, visible in each unique piece, ensures you enjoy a tumbler that is truly your own.



PROCESS

OBORO AKA / KURO

朧赤・黒

(Oboro Red & Black)



The textured surface offers a novel feel while settling naturally in your hand. Each time you hold it, the premium texture enhances your sense of sophistication. Multiple artisans poured their skills into creating this masterpiece with a tactile experience that defies description.

After the base layer is applied...raw lacquer (ki-urushi) is applied. Before it dries, pulverized dry lacquer powder is sprinkled on. This process is repeated twice to define the textured surface. Next, multiple layers of special lacquer (tame-urushi) are applied, meticulously polished with sandpaper, and then wiped down. This process to enhance color and luster is done three times for the finish. A total of 10 lacquer-related steps. The culmination of three master craftsmen's skills has created this unique, peerless texture.



PROCESS



Material 18-8 Stainless Steel (Genuine Urushi Lacquer), Double-wall structure		Akira/Aoi	Red/Black
Sizes (Approx.)	Straight φ75×125mm・300ml Lock φ773×83mm・250ml	約176g 約149g	約180g 約163g

Box Size	Straight	1PC φ178×125×23mm	約242g	約349g
		2PC φ210×170×83mm	約553g	約602g
	Lock	1PC φ170×120×83mm	約291g	約504g
		2pcs φ710×120×83mm	約249g	約163g

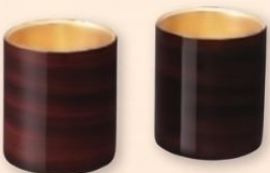
DIAMORE GOLDEN RING JAPAN TSUBAME INDUSTRIAL
巨匠の技を伝える JAPAN CONTEST

機本模/個通種被滑柄様記載致具



~~TS-11
Straight Tumbler (Akira/Aoi)
¥20,000 (Unit Price ¥18,000) 24 pcs
QTY 4975192052415~~

~~TS-12
Straight Tumbler (Akira/Aoi)
¥20,000 (Unit Price ¥16,000) 24 pcs
QTY 4975162052223~~



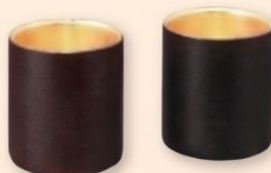
~~TS-13
Lock Tumbler (Akira/Aoi)
¥18,000 (Unit Price ¥16,200) 24 pcs
JAN 4975192052270~~

~~TS-14
Lock Tumbler (Akira/Aoi)
¥18,000 (Unit Price ¥16,200) 24 pcs
QTY 4975192052416~~



~~TS-21
Straight Tumbler (Red/Black)
¥28,000 (Unit Price ¥28,500) 24 pcs
QTY 4975192052415~~

~~TS-22
Straight Tumbler (Red/Black)
¥28,000 (Unit Price ¥28,500) 24 pcs
QTY 4975192052415~~



~~TS-23
Lock Tumbler (Red/Black)
¥25,000 (Unit Price ¥22,500) 24 pcs
QTY 4975192052415~~

~~TS-24
Lock Tumbler (Red/Black)
¥25,000 (Unit Price ¥22,500) 24 pcs
QTY 4975192052415~~



~~TS-15
Straight Tumbler 2PC (Akira/Aoi)
¥40,000 (Unit Price ¥16,000) 12 pcs
JAN 4973192052372~~



~~TS-25
Straight Tumbler 2PC (Red/Black)
¥35,000 (Unit Price ¥49,500) 24 pcs
QTY 4975192002433~~



~~TS-16
Lock Tumbler 2PC (Akira/Aoi)
¥36,000 (Unit Price ¥32,000) 12 pcs
JAN 4975192022400~~



~~TS-26
Lock Tumbler 2PC (Red/Black)
¥50,000 (Unit Price ¥45,000) 14 pcs
JAN 4975193002400~~





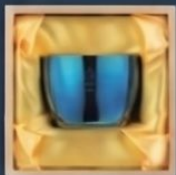
Ao

Silver Antique
Finish

The gracefully shining blue (Ao)
adds a touch of luxury to your table.

Material: 18-8 Stainless Steel
(Silver Plated Antique Finish)

Single Wall
Structure



AO-01
Sake Cup **12**
[05A07] 30 pcs
Size $\Phi 63 \times 45\text{mm}$ (約88g・10mm)
箱サイズ 約110×110×76mm・約172g
JAN 4975192083970



AO-02
Tumbler (Small)
[05A07] 24 pcs
Size $\Phi 70 \times 105\text{mm}$ (約103g・300ml)
Box Size 約150×125×85mm・約250g
JAN 4975192083997



AO-03
Tumbler (Large)
[05A07] 24 pcs
Size $\Phi 75 \times 135\text{mm}$ (約153g・440ml)
Box Size 約182×125×90mm・約316g
JAN 4975192083994



AO-07
Cheers Tumbler
[05A07] 24 pcs
Size $\Phi 80 \times 90\text{mm}$ (約175g・380ml)
Box Size 約190×125×50mm・約230g
JAN 4975192087459

Double Wall
Structure



AO-04
Double Wall Tumbler **1**
[05A07] 24 pcs
Size $\Phi 75 \times 130\text{mm}$ (約175g・300ml)
Box Size 約175×120×80mm・約330g
JAN 4975192084007



AO-05
Double Wall Tumbler (2) **2**
[05A07] 24 pcs
Size $\Phi 675 \times 735\text{mm}$ (約200g・300ml)
Box Size 約195×125×90mm・約394g
JAN 4975192084014



AO-06
Double Wall Highball Tumbler
[05A07] 24 pcs
Size $\Phi 70 \times 138\text{mm}$ (約280g・380ml)
Box Size 約185×120×80mm・約440g
JAN 4975192087442



AO-08
Double Wall Ice Pail
[05A07] 12 pcs
Size $\Phi 142 \times 122\text{mm}$ (約650g・1,500ml)
Box Size 約190×190×150mm・約1,100g
JAN 4975192087473

GOLD SERIES

Handcrafted in Tsubame City, Niigata,
a collection of sake ware perfect for
evening drinks.

Material: 18-8 Stainless Steel (24k Gold Plated Interior)

Single Wall
Structure



TM-028
Gumi (Guni) Sake Cup
Sake Cup [05A07] 36 units

Size 約φ62×45mm (約53g-108ml)
Box Size 約55×55×83mm-約133g
JAN 4975152079300



TM-035
Tumbler
Tumbler (Large) [05A07] 36 units

Size 約φ75×135mm (約152g-100ml)
Box Size 約170×92×86mm-約225g
JAN 4975192082508



TM-034
Tumbler
Tumbler (Small) [05A07] Qty 12 units

Size 約φ75×125mm (約18g-200ml)
Box Size 約113×100×88mm-約181g
JAN 4975152087282



TM-051
Cheers Tumbler
Cheers Tumbler [05A07] Qty 12 units

Size 約φ80×90mm (約100g-380ml)
Box Size 約95×95×86mm-約22g
JAN 4975192067298



TM-032
Double Wall Tumbler
Double Wall Tumbler [05A07] 36 units

Size 約φ73×75mm (約155g-500ml)
Box Size 約150×92×95mm-約230g
JAN 4073192062430



TM-033
Double Wall Tumbler (2p)
Double Wall Tumbler (2p) [05A07] Qty 2pcs

Size 約φ73×175mm (約175g-570ml)
Box Size 約150×132×75mm-約200g
JAN 4073192062437



TM-030
Double Wall Tumbler
Double Wall Tumbler [05A07] 36 units

Size 約φ73×35mm (約150g-200ml)
Box Size 約90×95×25mm-約250g
JAN 4973192002546



TM-055
Double Wall Ice Pail
Double Wall Ice Pail [05A07] Qty 12 units

Size 約φ142×120mm (約80g-1,500ml)
Box Size 約455×150×130mm-約1610g
JAN 4972192007466

Double
Wall
Structure



TM-053
Double Wall Highball Tumbler
Double Wall Highball Tumbler [05A07] 36 units

Size 約φ70×138mm (約280g-360ml)
Box Size 約88×138×72mm-約30kg
JAN 4975192007411

Premium Golden Splendor

Sakura Sakura Collection



SK-001
Sake Cup (Gold Plated Finish - Sakura Motif)
[08A08] 36 pcs.

Size Approx. Ø62 x 45mm (Approx. 86g/100ml)
Box Size Approx. 75 x 75mm (Approx. 125g)
JAN 4941012206610



SK-003
Tumbler (Large) (Gold Plated Finish - Sakura Motif)
[08A08] 36 pcs.

Size Approx. Ø75 x 135mm (Approx. 153g/440ml)
Box Size Approx. 141 x 89mm (Approx. 225g)
JAN 4941012206003



SK-002
Tumbler (Small) (Gold Plated Finish - Sakura Motif)
[08A08] 34 pcs.

Size Approx. Ø75 x 105mm (Approx. 106g/300ml)
Box Size Approx. 114 x 87mm (Approx. 161g)
JAN 4941012206010



SK-007
Cheers Tumbler (Gold Plated Finish - Sakura Motif)
[08A08] 36 pcs.

Size Approx. Ø80 x 90mm (Approx. 180g/380ml)
Box Size Approx. 102 x 88mm (Approx. 220g)
JAN 4941012206065



SK-004
Double-wall Tumbler (Gold Plated Finish - Sakura Motif)
[08A08] 36 pcs.

Size Approx. Ø75 x 125mm (Approx. 175g/300ml)
Box Size Approx. 131 x 85mm (Approx. 355g)
JAN 4941012206041



SK-005
Double Wall Tumbler (Gold Plated Finish - Sakura Motif)
[08A08] 36 pcs.

Size Approx. Ø75 x 135mm (Approx. 200g/300ml)
Box Size Approx. 141 x 89mm (Approx. 380g)
JAN 4941012206034



SK-006
Double-wall Highball Tumbler
[08A08] 36 pcs.

Size Approx. Ø70 x 138mm (Approx. 280g/300ml)
Box Size Approx. 151 x 81mm (Approx. 340g)
JAN 4941012206050



SK-010
Double-wall Tumbler 2pc Set
(Gold Plated Finish - Sakura Motif) 24 pcs.

Size Approx. Ø75 x 125mm (Approx. 175g/300ml)
Box Size Approx. 160 x 140mm (Approx. 508g)
JAN 4941012206027



SK-009
Double-wall Tumbler (Gold Plated Finish - Sakura Motif)
[08A08] 36 pcs.

Size Approx. Ø73 x 83mm (Approx. 150g/250ml)
Box Size Approx. 95 x 84mm (Approx. 230g)
JAN 4941012206089

A season of gracefully dancing cherry blossoms is upon us.

Experience the breath of spring with our
unique sakura-patterned tumblers.

Material: 18-8 Stainless Steel



SR-002
Small Tumbler (Satin Finish - Sakura)
[05A07] Set of 36 units

Dimensions 約75×105mm (約102g・300mm)
Box Size 約137×97×97mm・約161g
JAN Code 4941012207024



SR-007
Cheers Tumbler (Satin Finish - Sakura)
[05A07] Set of 36 units

Dimensions 約60×80mm (約175g・360mm)
Weight/Fut 約131×98×64mm・約220g
Box Size 4941012207062
JAN Code



SR-003
Large Tumbler (Satin Finish - Sakura)
[05A07] Set of 36 units

Dimensions 約75×125mm (約175g・440mm)
Box Size 約141×63×92mm・約225g
JAN 4941012207017



6
SR-004
Double-wall Tumbler (Satin Finish - Sakura)
[05A07] Set of 36 units

Dimensions 約75×125mm (約173g・300mm)
Box Size 約137×85×65mm・約222g
JAN 4941012207109



SR-006
Double-wall Highball Tumbler (Satin Finish - Sakura)
[05A07] Set of 36 units

Dimensions 約70×130mm (約260g・360mm)
Box Size 約151×81×81mm・約245g
JAN 4941012207003



7
SR-005
Double-wall Tumbler (Satin Finish - Sakura)
[05A07] Set of 36 units

Dimensions 約75×135mm (約200g・300ml)
Box Size 約141×86×89mm・約280g
JAN 4941012207031



SR-009
Double-wall Tumbler (Satin Finish - Sakura)
[05A07] Set of 36 units

Dimensions 約75×32mm (約150g・250ml)
Box Size 約55×95×64mm・約200g
JAN 4541012207086

輝

Harnessing the Natural Beauty
of Metallic Radiance,
Masterfully Endowed with
Stunning Brilliant Colors
— A Distinguished Masterpiece.

COLOR



* Kagayaki Beer Tumbler

Size
(Weight/Capacity) **Approx. $\phi 77 \times 135$ mm (Approx. 188g • 440ml)**

Box Size
Weight
(Qty/Box)

1PC: Approx. 185×125×90mm • Approx. 395g (24 pcs/box)
2PC: Approx. 185×125×90mm • Approx. 365g (12 pcs/box)
3PC: Approx. 105×180×90mm • Approx. 965g (6 pcs/box)

Material

Pure Copper (Tin-plated inner surface)
Silver Finish Pure Copper (Silver-plated)
Gold Finish Pure Copper (Gold-plated)
Antique Silver Copper (Antique silver-plated finish)



KG-01
Pure Copper Beer Tumbler
[05A07]

JAN 4975192087145



KG-02 **8**
Pure Copper Beer Tumbler
(Silver Finish) [05A07]

JAN 4975192087152



KG-03
Pure Copper Beer Tumbler
(Gold Finish) [05A07]

JAN 4975192087169



KG-04 **9**
Pure Copper Beer Tumbler
(Antique Silver Finish) [05A07]

JAN 4975192087176



KG-05
Pure Copper Beer Tumbler
2pc Set [05A07]

JAN 4975192087183



KG-06
Pure Copper Beer Tumbler 2pc Set
(Antique Silver Finish) [05A07]

JAN 4975192087100



KG-07
Pure Copper Beer Tumbler 2pc Set
(Gold & Silver Finish) [05A07]

JAN 4975192087206



KG-08
Pure Copper Beer Tumbler
(Gold, Silver & Copper Finish) 3pc Set

JAN 4975192087213



★ 輝 Kagayaki Brand Sake Ware

Size (Weight & Capacity)	Approx. $\phi 53 \times 95$ mm (Approx. 142g, 150ml)
Box Size (Weight & Qty)	19°C 箱 145 x 105 x 65mm-¥3260g (30入)
	27°C 箱 170 x 145 x 65mm-¥3460g (24入)
	37°C 箱 245 x 145 x 65mm-¥3645g (12入)

Box Size (Weight & Qty) [Pack Qty]	Approx. 145 x 105 x 65mm
	Approx. 260g (30 pcs/pack)
	Approx. 360g (30 pcs/pack)
	Approx. 250g (10 pcs/pack)

Material	Pure Copper
	Pure Copper (Inner Tin Plating)
	Silver Finish
	Pure Copper (Silver Plating)
	Gold Finish
	Pure Copper (Gold Plating)
	Antique Silver
	Pure Copper (Antique Silver Plating)



KG-11
Pure Copper Sake Ware
[05A07]
JAN 4975192087220



KG-12
Pure Copper Sake Ware
(Silver Finish) [05A07]
JAN 4975192087237



KG-13
Pure Copper Sake Ware
(Gold Finish) [05A07]
JAN 4975192087244



KG-14
Pure Copper Sake Ware
(Antique Silver Finish) [05A07]
JAN 4975192087251



KG-15
Pure Copper Sake Ware
2pc Set [05A07]
JAN 4975192087268



KG-16
Pure Copper Sake Ware
Antique Silver 2pc Set [05A07]
JAN 4975192087275



KG-17
Pure Copper Sake Ware
Gold & Silver 2pc Set [05A07]
JAN 4975192087282



KG-18
Pure Copper Sake Ware Gold,
Silver & Copper 3pc Set [05A07]
JAN 4975192087299





Pleasant to hold,
meticulously
crafted textures.



KG-21
Pure Copper Sake Cup
[05A07]
JAN 4975192087305



KG-22
Pure Copper Sake Cup
(Silver Finish) [05A07]
JAN 4975192087312



KG-23
Pure Copper Sake Cup
(Gold Finish) [05A07]
JAN 4975192087329



KG-24
Pure Copper Sake Cup
(Antique Silver Finish) [05A07]
JAN 4975192087336

★ Radiant Copper Sake Cup

Size (Weight & Capacity)	Approx. $\phi 55 \times 45$ mm (Approx. 70g, 90ml)
Box Size, Weight (Pieces/Case)	1PC Approx. $105 \times 105 \times 65$ mm, Approx. 165g (30/cs) 2PC Approx. $175 \times 105 \times 65$ mm, Approx. 285g (30/cs) 3PC Approx. $245 \times 105 \times 65$ mm, Approx. 400g (24/cs)

Material

Pure Copper:	Pure Copper (Inner Tin Plating)
Silver Finish:	Pure Copper (Silver Plating)
Gold Finish:	Pure Copper (Gold Plating)
Antique Silver:	Pure Copper (Antique Silver Plating Finish)



KG-25
Pure Copper Sake Cup
2pc Set [05A07]
JAN 4975192087343



KG-26
Pure Copper Sake Cup
Antique Silver 2pc Set [05A07]
JAN 4975192087350



KG-27
Pure Copper Sake Cup Gold
& Silver 2pc Set [05A07]
JAN 4975192087367



KG-28
Pure Copper Sake Cup Gold,
Silver & Copper 3pc Set [05A07]
JAN 4975192087374



We use the "Made in Tsubame" logo to certify products as having been produced in Tsubame, Niigata Prefecture, Japan.

Products from Tsubame are cherished not only in Japan but also worldwide. This mark signifies that Tsubame factories have meticulously crafted each item with the utmost care for our customers. It is a promise of quality and peace of mind.



Kihaku
(Joyful Foil)

Ultimate luxury glass.
with supreme glass.

Ultimate luxury with exquisite glass.
The luxurious brilliance of shimmering
Japan's world-renowned craftsmanship.
Nippon Brand.



Material: Glass, Urethane Coating



KH-001 ✓ Sake Cup
¥ 5,000 (Tax inc. ¥5,500) [05A07] 50cs

Size: Approx. $\phi 52 \times 59$ mm (Approx. 92g, 100ml)
Box Size: Approx. $97 \times 97 \times 105$ mm, Approx. 212g
JAN 4512553106642



KH-002 ✓ Beer Glass
¥ 7,500 (Mox ¥6,200) [05A07] 50cs

Size: $\phi 66 \times 89$ mm ($\phi 65$ g $\cdot \phi 2$ um)
Box Size: $97 \times 97 \times 110$ mm $\cdot$ $\phi 290$ g
JAN 4512553106680



KH-003 ✓ Yuragi (Wavy)
¥ 7,500 (Mox ¥6,500) [05A07] 50cs

Size: $\phi 82 \times 87$ mm ($\phi 125$ g $\cdot 495$ ml)
Box Size: $112 \times 108 \times 110$ mm $\cdot$ $\phi 290$ g
JAN 4512553106686



KH-004 ✓ On-the-Rocks Glass
¥ 7,000 (Mox ¥0,700) [05A07] 50cs

Size: Approx. 85 mm ($\phi 110$ g $\cdot 205$ ml)
Box Size: $97 \times 87 \times 108$ mm $\cdot$ $\phi 256$ g
JAN 4512553106873



KH-005 ✓ Straight Glass
¥ 6,000 (Mox ¥6,800) [05A07] 50cs

Size: 57×171 mm ($\phi 164$ g $\cdot 300$ ml)
Box Size: $97 \times 101 \times 20$ mm $\cdot$ $\phi 250$ g
JAN 4512553106660



KH-007 ✓ Beer Glass
¥ 8,000 (Mox ¥6,800) [05A07] 50cs

Size: $\phi 71 \times 170$ mm ($\phi 144$ g $\cdot 150$ ml)
Box Size: $97 \times 107 \times 10$ mm $\cdot$ $\phi 290$ g
JAN 4512553106697



KH-007 ✓ Katakuchi (Sake Pitcher)
¥ 8,000 (Mox ¥6,900) [05A07] 50cs

Size: $\phi 72 \times 120$ mm ($\phi 255$ g $\cdot 435$ ml)
Box Size: $100 \times 150 \times 180$ mm $\cdot$ $\phi 335$ g
JAN 4512553106700



KH-009 ✓ Sake Ware Set
¥ 18,000 (Tax inc. ¥19,900) [05A07] 24cs

Size: Sake Cup: Approx. $\phi 52 \times 59$ mm (Approx. 92g, 100ml)
Sake Pitcher: Approx. $\phi 72 \times 120 \times 86$ mm (Approx. 255g, 435ml)
Box Size: Approx. $167 \times 149 \times 106$ mm, Approx. 650g
JAN 4512553106710



KH-009 ✓ Glass • Beer Glass (Flared)
¥ 4,500 (Mox ¥4,950) [05A07] 20cs

Size: 56×166 mm ($\phi 115$ g $\cdot 115$ ml)
Box Size: $73 \times 70 \times 118$ mm $\cdot$ $\phi 200$ g
JAN 4512553106864



KH-020 ✓ Glass • Beer Glass (Flared) 3P Set
¥ 9,000 (Tax inc. ¥9,900) [05A07] 24cs

Size: Approx. 100 mm ($\phi 105$ g $\cdot 115$ ml)
Box Size: $133 \times 70 \times 110$ mm $\cdot$ $\phi 220$ g
JAN 4512553106600

*Online retail sale of this product is prohibited.



O E M

We can create commemorative items and original goods with name engraving (personalization).

Laser engraving is recommended for most materials.
For lacquered finishes (such as Shima), laser engraving is not suitable, so silkscreen printing will be used.

For more information, please contact our sales department.



Tamahashi Corporation
Tamahashi co., Ltd.

Contact Information

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WEBSITE

